

Work Order ID 54139

December 1, 2009 9:23:28 AM



Page 1

Item ID: D206-781-161KGY

Accept



Setup Start



Revision ID: C

Stop



Item Name: Rear Overhead-Grey

Start Date: 02/12/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 08/12/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

BA

Date: 09/12/01

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-161KGY
CHG 001

0.00

502/12/01

100 BG 09/12/01

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

110 (2x) sl

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) 502/12/01

(42) /

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-781-161KGY

Accept



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Stop



Item Name: Rear Overhead-Grey

Start Date: 02/12/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 08/12/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-161KGY
Location B
PPP rev

9/12/01 24.54

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/01 HA
mf 09-12-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 54139

Parent Item: D206-781-161KGYRevC

Parent Item Name: Rear Overhead-Grey


Start Date: 02/12/2009

Required Date: 08/12/2009


Comments:

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R10  Screw		Purchased	No			110	Each	301.0000	20.0000		9/12/11	sl

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	301	
13536	201	
19356	100	

D3823-1KGYRevC  Overhead Rear, LH-Grey		Manufactured	No			110	Each	2.0000	2.0000		9/12/11	sl
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2	
51974	2	

D3823-2KGYRevC  Overhead Rear, RH-Grey		Manufactured	No			110	Each	2.0000	2.0000		9/12/11	sl
---	--	--------------	----	--	--	-----	------	--------	--------	--	---------	----

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2	
51976	2	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 2

December 1, 2009 9:23:34 AM

Work Order ID: 54139

Parent Item: D206-781-161KGYRevC

Parent Item Name: Rear Overhead-Grey

Start Date: 02/12/2009


Required Date: 08/12/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3823-3KGYRevC		Manufactured	No			110	Each	2.0000	2.0000			
												
Overhead Rear, Center-Grey												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

51978

2

NAS43DD3-68

Purchased

No

110

Each

108.0000

20.0000

SPACER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

108

110983

8

112410

100

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781

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D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
		14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
						D3823-1	REAR OVERHEAD, LH
						D3823-2	REAR OVERHEAD, RH
						D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

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Revision: C
Date: 09.05.27

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